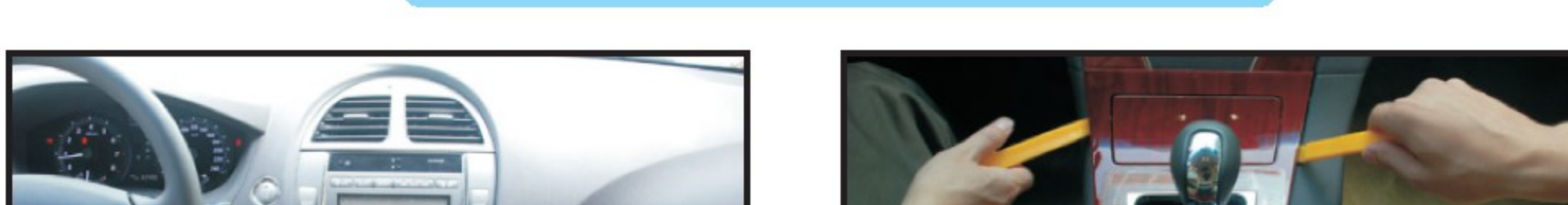
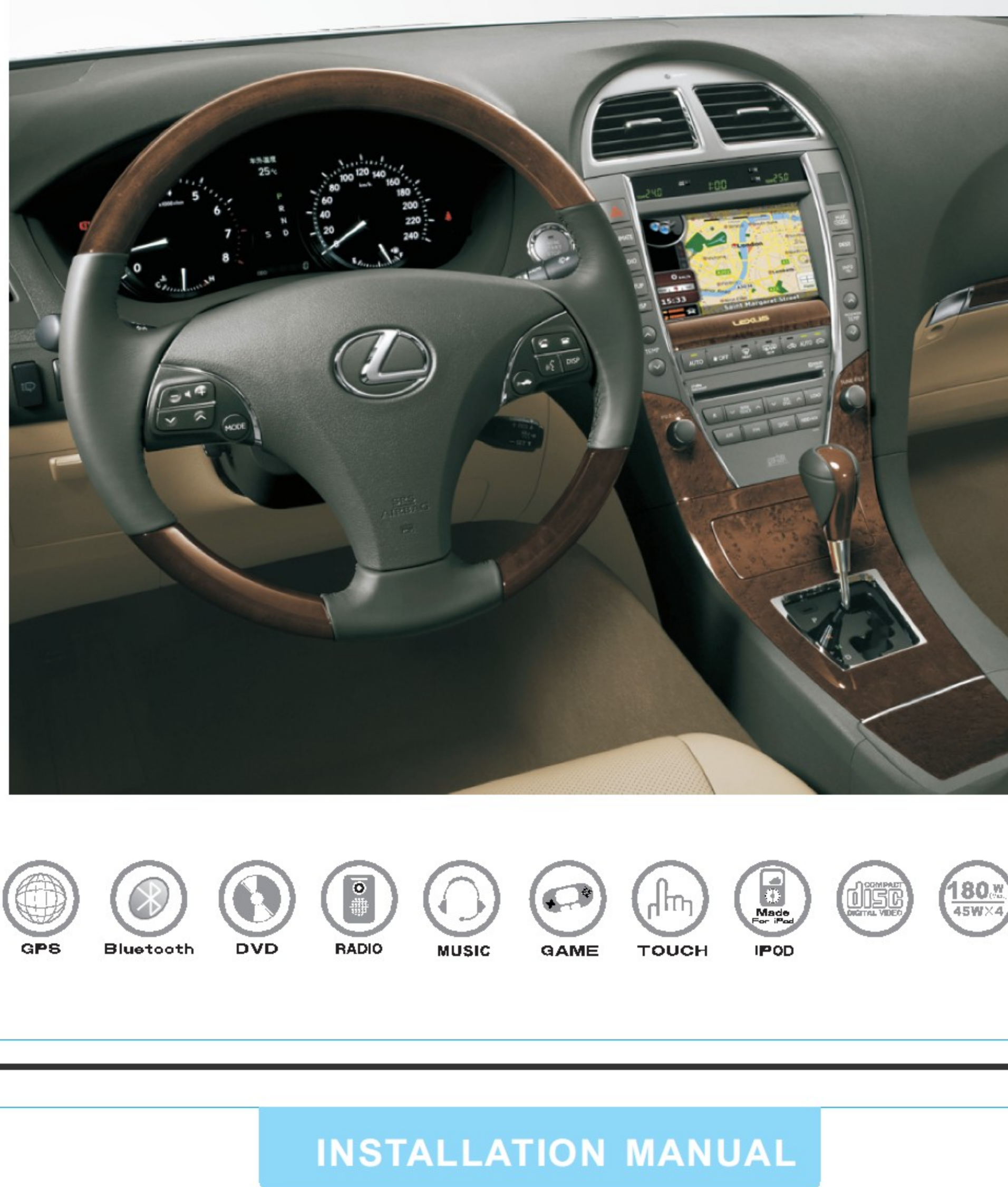


INSTALLATION MANUAL

for **LEXUS ES350**



INSTALLATION MANUAL



1.Before installation



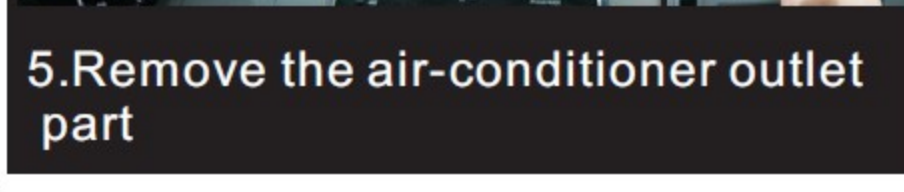
2.Remove the decorative trim of gearbox, please note the clips



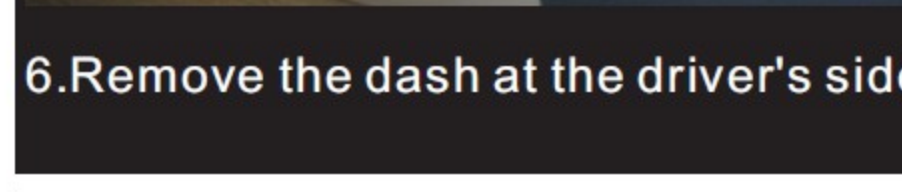
3.Unplug all the cables



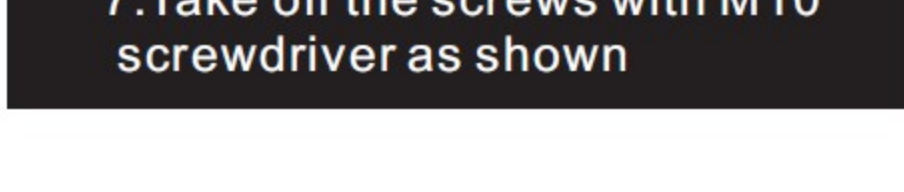
4.After the decorative trim removed



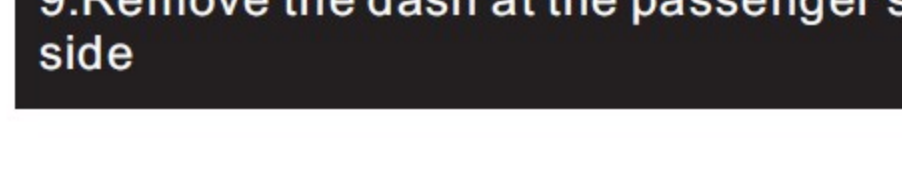
5.Remove the air-conditioner outlet part



6.Remove the dash at the driver's side



7.Take off the screws with M10 screwdriver as shown



9.Remove the dash at the passenger's side

INSTALLATION MANUAL



9.Remove the screws with M10 screwdriver



10.Take off two screws with M10 screwdriver as shown



11.Take out the original unit and disconnect the harnesses at the back



12.After the original parts removed



13.Take apart the left and right brackets of the original unit



14.Remove the side button parts

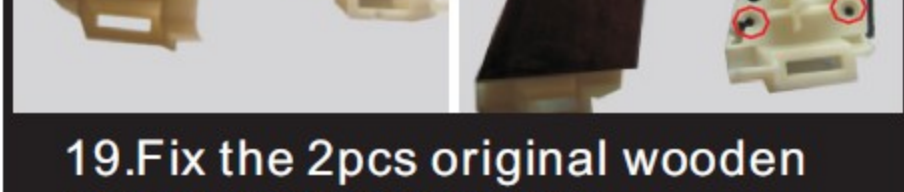


15.Take apart the air-condition function panel from the stereo unit

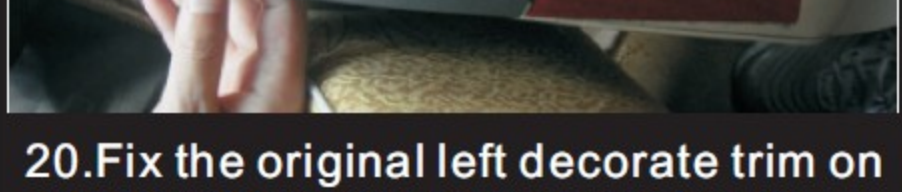


16.Remove the decorative trim from the side button parts and note the clips

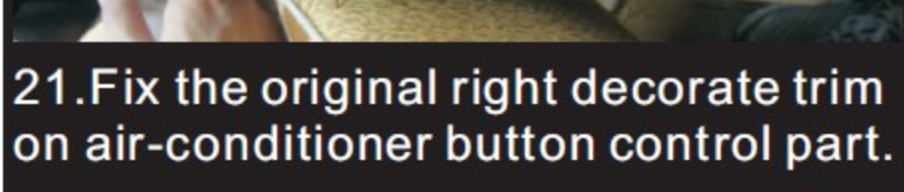
INSTALLATION MANUAL



17.Take off the wooden piece from the side button parts, you have to remove screws as shown



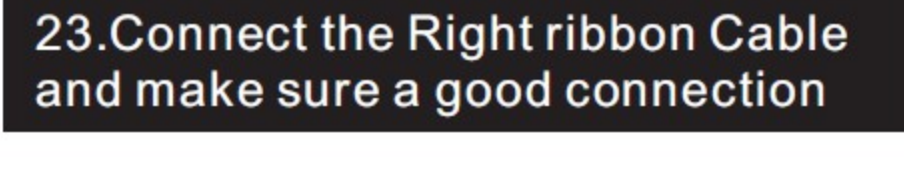
18.A, B, C and D refers to the original stereo unit, decorate trim, Wooden Pieces and brackets



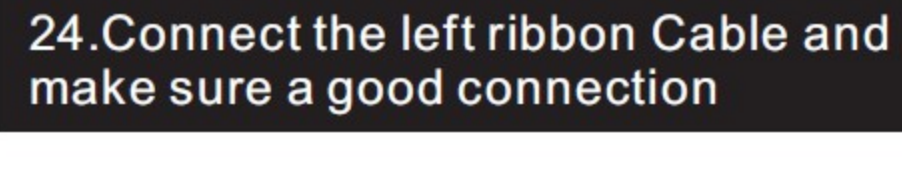
19.Fix the 2pcs original wooden pieces in right position



20.Fix the original left decorate trim on air-conditioner button control part.



21.Fix the original right decorate trim on air-conditioner button control part.



22.After the installation of the LEFT & RIGHT decorate trims.

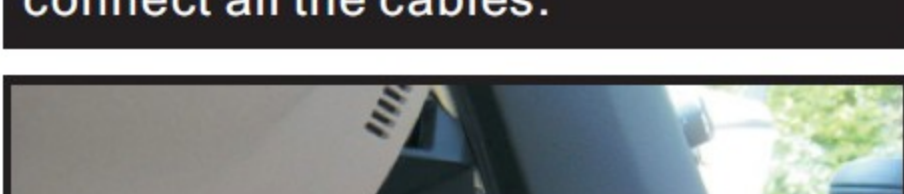


23.Connect the Right ribbon Cable and make sure a good connection



24.Connect the left ribbon Cable and make sure a good connection

INSTALLATION MANUAL



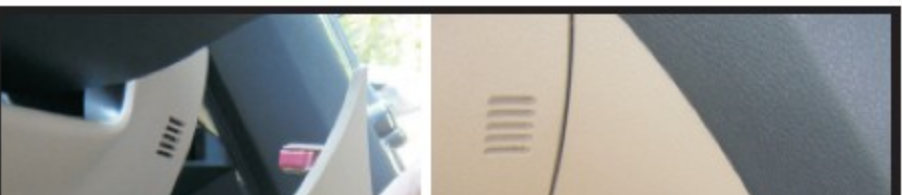
25.After the installation of the air-conditioner control parts



26.Tighten the original brackets on both sides (left & right) as shown



27.Put the unit into the cabin and connect all the cables.



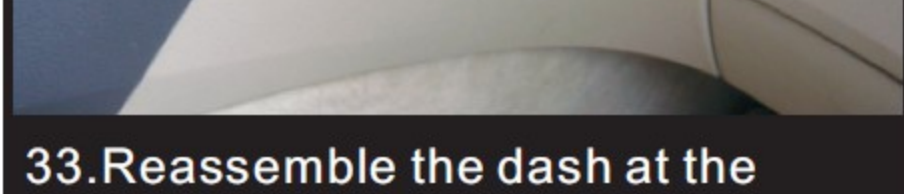
28.Tighten the screws as shown



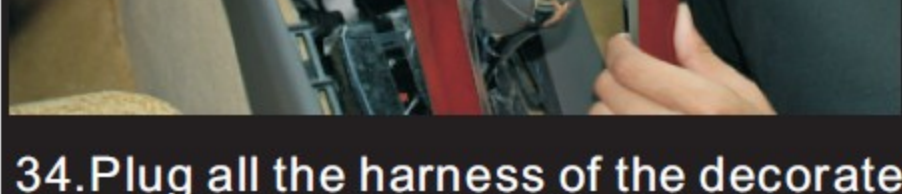
29.Tighten all the screws as shown



30.Tighten all the screws as shown

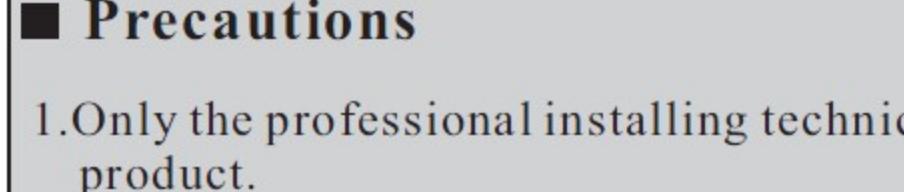


31.Plug harness for air-conditioner outlet part and re assemble it

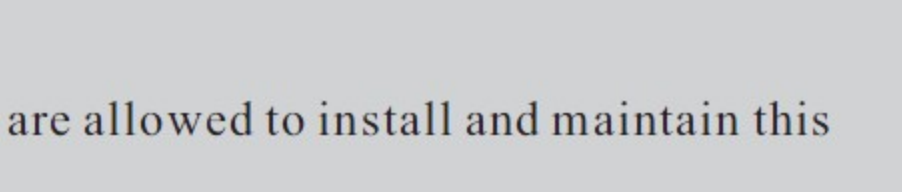


32.Reassemble the dash at the driver's side

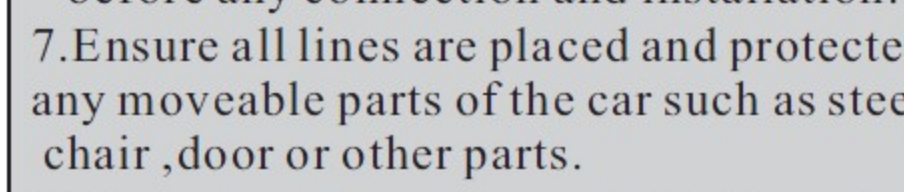
INSTALLATION MANUAL



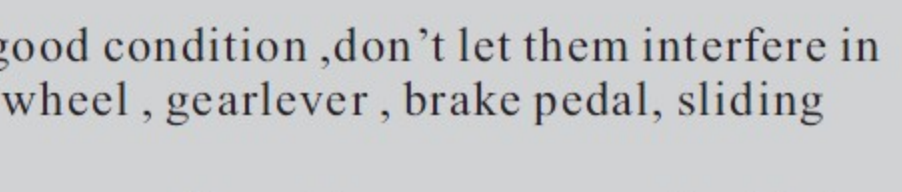
33.Reassemble the dash at the passenger's side



34.Plug all the harness of the decorate trim of gearbox



35.Reassemble the decorate trim



36.Installation finished

■ Precautions

- Only the professional installing technicians are allowed to install and maintain this product.
- Installation or maintenance by the unprofessional people might cause electric shoke or other risks and even damage the unit.
- In the process of connecting, pay attention to the hook position, don't pull wires forcibly to avoid invalid connection.
- Please use the attached wire of the system, otherwise the accident of fire or smoke or damage to the unit or vehicle might be caused.
- Don't cut off any extra wire which is kept for future use, Protect the ends of wire with insulating tape.
- In order to avoid short circuit, please disconnect the anode of the power accumulator before any connection and installation.
- Ensure all lines are placed and protected in good condition, don't let them interfere in any moveable parts of the car such as steering wheel, gearlever, brake pedal, sliding chair, door or other parts.
- The voice is input through AUX, so please ensure audio cable connects well with the AUX port of the original car audio system.